

1. A coal-bed-methane water treatment system for treating coal-bed-methane water, said coal-bed-methane water treatment system comprising:

a pump system for delivering water from one or many coal-bed-methane wells into a common reservoir; and

5 a solid-based sulfurous generator that produces aqueous sulfurous acid to treat the coal-bed-methane water that is contained in the reservoir; and  
an injection system that injects soluble gypsum into the coal-bed-methane water to further treat the coal-bed-methane water.

10 2. The apparatus according to claim 1, further including a control system for controlling the water flow rate through the solid-based sulfurous generator to achieve the desired concentration of sulfurous acid in the coal-bed-methane water being treated.

15 3. The apparatus according to claim 2, wherein said control system includes a pH sensor for ascertaining the pH of the water being treated; a controller connected to said pH sensor for receiving a signal representative of the pH, comparing said signal to a set point for a desired water pH, and providing an output control signal, which affects a flow control means connected to said controller for adjusting the water flow rate through said solid-based sulfurous generator to achieve the desired concentration of sulfurous acid in the water being treated.

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4. The apparatus according to claim 3, wherein said flow control means includes a variable frequency drive (VFD) for adjusting the pump speed to control the flow rate of water through said solid-based sulfurous generator, said pump system being the pump system that delivers coal-bed-methane water to said solid-based sulfurous generator.

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5. The apparatus according to claim 3, wherein said flow control means includes a variable frequency drive (VFD) for adjusting the flow rate through a valve to control the flow rate of water through said solid-based sulfurous generator, said valve being located between said solid-based sulfurous generator and said pump system that delivers water to said solid-based

10 sulfurous generator.

6. The apparatus according to claim 2, wherein said control system includes a sensor for determining the flow rate of water into said reservoir; a controller connected to said flow rate sensor for receiving a signal representative of the flow rate and providing an output control signal to a flow control means connected to said controller for adjusting the water flow rate through said solid-based sulfurous generator to achieve the desired concentration of sulfurous acid in the water being treated.

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7. The apparatus according to claim 2, wherein said control system further includes feed load cell for determining the weight of sulfur being fed to said solid-based sulfurous generator.

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8. The apparatus according to claim 7, further including a timer circuit for calculating the feed burn rate based on the change in the output of the feed load cell over time.

9. The apparatus according to claim 2, wherein said control system further includes a flow meter for measuring the flow rate of water through said solid-based sulfurous generator.

10. The apparatus according to claim 2, wherein said control system further includes a  
5 timer for selectively starting and stopping said solid-based sulfurous generator.

11. An apparatus for producing aqueous sulfurous acid, said apparatus comprising:  
a solid-based sulfurous generator; and  
a hydraulic air inlet shut-off valve safety system for automatically reducing the  
combustion air to said sulfurous generator when water is not delivered to said solid-based  
5 sulfurous generator.

12. The apparatus according to claim 11, wherein said solid-based sulfurous generator  
includes a solid sulfur supply, a burning chamber for burning said solid sulfur, an air inlet for  
providing combustion air to said burning chamber, and a hot SO<sub>2</sub> gas outlet.

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13. The apparatus according to claim 12, wherein said burning chamber further includes  
a one piece, water-cooled bottom plate for solidifying molten sulfur in said burning chamber to  
form a seal.

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14. The apparatus according to claim 13, wherein said sealing bottom plate is removable  
for cleaning said burning chamber.

15. The apparatus according to claim 12, wherein said burning chamber further includes  
an igniter.

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16. The apparatus according to claim 15, wherein said igniter is a cal-rod inserted into  
said burning chamber.

17. The apparatus according to claim 12, further including a mixing and collection chamber connected to said hot SO<sub>2</sub> gas outlet.
- 5           18. The apparatus according to claim 12, further including a negative pressure source downstream from said hot SO<sub>2</sub> gas outlet for drawing the combustion air into said burning chamber.
- 10           19. The apparatus according to claim 18, wherein said negative pressure source is a venturi.
20. The apparatus according to claim 18, wherein said negative pressure source is an air amplifier.
- 15           21. The apparatus according to claim 18, wherein said negative pressure source is a water aspirator.
22. The apparatus according to claim 21, wherein said water aspirator is a kinetic jet-type aspirator.
- 20           23. The apparatus according to claim 22, wherein said kinetic jet-type aspirator has an offset water inlet port.

24. The apparatus according to claim 12, further including a scrub tower downstream from said hot SO<sub>2</sub> gas outlet for capturing the SO<sub>2</sub> gas.
- 5           25. The apparatus according to claim 23, wherein said scrub tower includes a high surface area reaction surface and a supply of water for reacting with the SO<sub>2</sub> gas.
- 10          26. The apparatus according to claim 25, wherein said high surface area reaction surface is a moisture-resistant material.
- 15          27. The apparatus according to claim 26, wherein said moisture-resistant materials are rashing rings formed from plastic tubing.
- 22          28. The apparatus according to claim 27, wherein said rashing rings have a length between about 0.5 and 1.5 inches and a diameter between about 0.5 and 1.5 inches.
- 15          29. The apparatus according to claim 25, wherein the flow rate of said water supply is greater than about 80 GPM at greater than about 20 PSI.
- 20          30. The apparatus according to claim 24, wherein said scrub tower further includes a vapor recovery means.

31. The apparatus according to claim 30, wherein said vapor recovery means includes an air inlet for providing additional air into said scrub tower, an air mover for removing air and vapors from said scrub tower, and a percolation chamber for receiving and dissipating said air and vapors.

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32. The apparatus according to claim 31, wherein said air mover is a water aspirator.

33. A coal-bed-methane water treatment system for treating coal-bed-methane water, said coal-bed-methane water treatment system comprising:

a pump system that pumps water from one or many coal-bed-methane wells into a common reservoir;

5 a solid-based sulfurous generator for producing aqueous sulfurous acid to treat the coal-bed-methane water, said solid-based sulfurous generator includes a hydraulic air inlet shut off valve safety system for automatically reducing the combustion air to said sulfurous generator if water stops being delivered to said sulfurous generator;

10 a control system for monitoring the pH of the treated coal-bed-methane water to adjust the water flow rate through said solid-based sulfurous generator to achieve the desired concentration of sulfurous acid in the coal-bed-methane water being treated; and

an injection system that injects soluble gypsum into the coal-bed-methane water to further treat the coal-bed-methane water.

15 34. The apparatus according to claim 33, wherein said control system includes a pH sensor for sensing the pH of the coal-bed-methane water being treated, a controller connected to said pH sensor for receiving a signal representative of the pH, comparing said signal to a set point for a desired water pH, and providing an output control signal to a flow control means connected to said controller for adjusting the flow rate of water through said solid-based 20 sulfurous generator to achieve the desired concentration of sulfurous acid in the coal-bed-methane water being treated.

35. The apparatus according to claim 34, wherein said flow control means includes a variable frequency drive (VFD) for controlling the speed of the pump that delivers water to said solid-based sulfurous generator, said pump being located between said solid-based sulfurous generator and said reservoir.

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36. The apparatus according to claim 34, wherein said flow control means includes a variable frequency drive (VFD) for controlling the water flow rate through a valve, said valve being located between said solid-based sulfurous generator and said pump system that delivers water to said solid-based sulfurous generator.

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37. The apparatus according to claim 33, wherein said control system further includes a feed load cell for determining the weight of sulfur being utilized by said solid-based sulfurous generator.

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38. The apparatus according to claim 37, further including a timer circuit for calculating the burn rate based on the change in the output of the feed load cell over time.

39. The apparatus according to claim 33, wherein said control system further includes a flow meter for measuring the flow rate of water through said solid-based sulfurous generator.

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40. The apparatus according to claim 33, wherein said control system further includes a timer for selectively starting and stopping said solid-based sulfurous generator.

41. The apparatus according to claim 33, wherein said solid-based sulfurous generator includes a solid sulfur supply, a burning chamber for burning said solid sulfur, an air inlet for providing combustion air to said burning chamber, and a hot SO<sub>2</sub> gas outlet.

5       42. The apparatus according to claim 41, wherein said burning chamber further includes a one piece, water-cooled bottom plate for solidifying molten sulfur in said burning chamber to form a seal.

10      43. The apparatus according to claim 42, wherein said sealing bottom plate is removable for cleaning said burning chamber.

44. The apparatus according to claim 41, wherein said burning chamber further includes an igniter.

15      45. The apparatus according to claim 44, wherein said igniter is a cal-rod inserted into said burning chamber.

46. The apparatus according to claim 41, further including a mixing and collection chamber connected to said hot SO<sub>2</sub> gas outlet.

20      47. The apparatus according to claim 41, further including a negative pressure source downstream from said hot SO<sub>2</sub> gas outlet for drawing the SO<sub>2</sub> gas from said burning chamber and fresh combustion air into said burning chamber.

48. The apparatus according to claim 47, wherein said negative pressure source is a venturi.

49. The apparatus according to claim 47, wherein said negative pressure source is an air  
5 amplifier.

50. The apparatus according to claim 47, wherein said negative pressure source is a water aspirator.

10 51. The apparatus according to claim 50, wherein said water aspirator is a kinetic jet-type aspirator.

52. The apparatus according to claim 51, wherein said kinetic jet-type aspirator includes an offset air inlet port.

15 53. The apparatus according to claim 52, further including a scrub tower downstream from said hot SO<sub>2</sub> gas outlet for capturing the SO<sub>2</sub> gas.

20 54. The apparatus according to claim 53, wherein said scrub tower includes a high surface area reaction surface and a supply of water for reacting with the SO<sub>2</sub> gas.

55. The apparatus according to claim 54, wherein said high surface area reaction surface is a moisture-resistant material.

56. The apparatus according to claim 55, wherein said moisture-resistant materials are  
rashing rings formed from plastic tubing.

57. The apparatus according to claim 56, wherein said rashing rings have a length  
between about 0.5 and 1.5 inches and a diameter between about 0.5 and 1.5 inches.

58. The apparatus according to claim 54, wherein the flow rate of said water into said  
scrub tower is greater than about 80 GPM at greater than about 20 PSI.

10 59. The apparatus according to claim 53, wherein said scrub tower further includes a  
vapor recovery means.

15 60. The apparatus according to claim 59, wherein said vapor recovery means includes  
an air inlet for providing additional air into said scrub tower, an air mover for removing air and  
vapors from said scrub tower, and a percolation chamber for receiving and dissipating said air  
and vapors.

61. The apparatus according to claim 60, wherein said air mover is a water aspirator.

62. A method for treating coal-bed-methane water, said method comprising the steps of:  
producing aqueous sulfurous acid for treatment of the coal-bed-methane water by a  
solid-based sulfurous generator; and

monitoring the pH of the water being treated to control the water flow rate through said  
5 solid-based sulfurous generator to achieve the desired concentration of sulfurous acid in the coal-  
bed-methane water being treated.